



PREFABRICATED SWIMMINGPOOLS



The new  
AquaFitness:  
more pleasure  
per m<sup>3</sup>

**RivieraPool®**  
PREFABRICATED SWIMMINGPOOLS • WHIRLPOOLS

## My pool.

Have you ever thought about your own swimmingpool? Surely one of the most remarkable acquisitions in your life. Your swimmingpool - already a highlight when you wake up in the morning. Or the beginning of a comfortable evening at home. Whether you are the family-type that yearns for a great afternoon with your children, or you are someone who just enjoys life and looks for a quiet and dignified environment in which you quickly relax; both have something in common; a well-designed, functional swimmingpool that is perfectly integrated in your garden or house, which you can enjoy every day. Especially in the evenings your new pool unfolds its own charm: Delicate blue illuminated water and chic garden accessories: The romance of a Mediterranean summer evening creeps into your garden – and you will surely remember your last vacation.

Pool owners with many years of experience agree: Well-being and daily „refuelling“ at home, fitness and pleasure can only be achieved with your own swimmingpool.



„...finally at home...“



*Classic series with „Royal“ stairs:  
Underwater light that appeals to the  
emotions. This is how to live.*

At home



RivieraPool.eu

## The classic, stylish swimmingpool

Classic and stylish. These are the attributes for our model „Rom“. Clear lines, round, generous entrance with brandished steps. Elegant, noble, timeless and clear plainness.

For training and fitness a strong counter-current system can be integrated in the stairs. Two powerful underwater lights insure a perfect atmosphere. In a short time your garden can be converted into an oasis.

Classic series with „Royal“ stairs: Underwater light that appeals to the emotions. A surrounding for getting lost in dreams...



*Classic series with „Rom“ stairs: Underwater light that appeals to the emotions. A surrounding for getting lost in dreams...*



Rom



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# Ravenna

„Ravenna“ and „Florenz“ stairs stand for plain elegance. It is not only the Italian name - both have that inherently clear Italian style.

„Florenz“ has its distinctive round curves that open widely to the water.

„Ravenna“ has its timeless straight lines. Furthermore „Ravenna“ offers two generous sitting and reclining lounges with much space for whirling and relaxing.

Both stairs are provided with anti-slip coverings, on request the steps can be supplied in different colours.

The suitable coping stone or a terrace with natural stones create a fascinating surrounding. The colours white and papyrus (light grey) make the water shine crystal-clear.



*Classic with „Ravenna“ stairs and underground roller shutter with wooden (Bangkinai) cover.*





# Florenz



*Classic series with „Florenz“ stairs and underground roller shutter with wooden (Bangkirai) cover as well as a massage unit - Healthstream 4-22 control - with grip rail mounted in the side wall.*



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## Active and versatile – a fascinating concept

„Capri“ stairs offer all the facilities a modern swimmingpool should have. A generous shower tray in the entrance, roman steps with a bran-dished handrail and a comfortable reclining lounge which can be equipped as a whirlpool. This is the place to relax superbly in shallow water and to enjoy the sun.

Ideal for „Capri“: The Fun Pak F4.

The counter-current system for active fitness. Back jets, neck massage and a floor geyser can be additional options. Even an airbubble system can be added.

If necessary and desired, a filter and heater system can be installed in the technique shaft under the shower tray.

Typical „Capri“, everything is pre-mounted, everything ready.



*Counter-current system with Masterjet and Turbojet for back massage and strong neck massage as well.*



*All the equipment is pre-installed in the technique shaft under the shower tray.*





# Capri



„Capri“: FunPak F4,  
handrail, underwater light  
and underground roller shutter  
with wooden (Bangkirai) cover.



## A living connection of style and function

A large sitting and reclining lounge as shallow water area with air jet system (option), safety stairs, and a technique shaft for the installation of a counter-current system. In here a FunPak F4 with back jets, neck massage and floor geyser can also be installed.



This pool with roman stairs fits in your garden harmoniously.

In the picture on the right the pool is shown with an underground roller shutter covered with natural stones. These can be lifted off for inspection purposes.



*Classic series with „Rimini“ stairs*





# Rimini



*„Rimini“  
with underground roller shutter with wooden (Bangkirai) cover.*



## Post modern: Or the elegance of clear shapes

One can think a lot about the equipment and functions of a swimmingpool: Ultimately, two factors are decisive: The optimal integration in the garden and the best possible functionality. „Modena“ stands for this: A straight and exact floor plan, beautiful stairs, sitting and reclining lounges that fully disappear underneath the water level with the possibility of using all the available water-flow and massage facilities.

The smallest model is the 2.40 m wide „Modena 520“, the „Swim & Fun“ pool with many different features. The next size has a width of 3.20 m. The classic 3,70 m wide is available in 7, 8 or 9 m lengths. All these models can be equipped with our FunPak F4 which includes different massage- and training possibilities. With handrails and grip rails it is the absolute fitness-trainer.

Within the „Modena“ range you can choose between the fully equipped mini-pool or the typical 4 x 8 m classical pool.



*„Modena“ as outdoor or indoor swimmingpool: Timelessly plain*



*„Modena 520“ the smallest, but provided with FunPak F4 in the technique shaft, handrails, underwater light and roller shutter with wooden (Bangkirai) cover. For more information: [www.pools.de/swim-and-fun](http://www.pools.de/swim-and-fun)*



# Modena



*„Modena“  
with FunPak F4 in  
the technique shaft, hand-  
rail, underwater light and  
roller shutter with wooden (Bang-  
kirai) cover.*



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## The Royal class:

The noblesse, the plain symmetry makes „Royal“ to be the royal class amongst the swimmingpools. The starting block with handrails in the middle of the pool steps is typical for the „Royal“ pool. The counter-current system can be installed in this starting block and is an important detail for motivated swimmers. After the training there is sufficient space for massage and relaxation on the lounge.

Particularly charming: The „Royal“ in maritime design. The pool in white, the ceramic braided dark blue, combined with stainless steel and fine wood.





Royal



*„Royal“ with FunPak F4,  
geyser, underwater light, hand-  
rails and underground roller shutter  
with wooden (Bangkirai) cover.*



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## Flowing shapes and clever details

Whenever the design should be very natural, San Remo is in the first position. It is naturally formed but has all what a swimmingpool needs - including the complete filter and massage equipment. The integrated equipment is concealed under the shower tray.

A generous entrance, sitting and reclining step are provided with all features of FunPak F4, and the clue: The headrest with integrated neck-douche. The „all-in-one“ pool for your garden.



*„San Remo country“: Bangkirai wood all around the pool. Ideal in connection with a garden pond. Natural shapes and sand coloured pool = turquoise water.*

*Top picture: „San Remo“ in papyrus colour. Chic!*





# San Remo



*„San Remo“: FunPak F4,  
geyser, underwater light, folding shower  
tray and shower.*



# Classic XL

The greatest: Classic XL is the prefabricated swimmingpool series that depicts the category 5 x 10 or 5 x 12 m. One piece - prefabricated swimmingpool in one size that really impresses. These pools are supplied during the night. Our special trucks supply them to your door. Before breakfast, you will be surprised with the largest RivieraPool. In a few days, this pool will be the focal point in the garden or indoors. With or without overflow channels and different stairs, this pool makes a great impression and provides much space for real swimming pleasure.



*"...the pool arrived and  
It was like Christmas in  
mid-summer..."*



Rom



*Classic XL series with „Rom“ stairs and underground roller shutter with wooden (Bangkirai) cover. Counter-current system, underwater light and grip rails for the AquaFitness.*

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## XL-format: Royal - the royal class

XL „Royal“ – simply the royal class in XL-format. The „Royal“ stairs extra wide, extra comfortable, the lounge offers more space for relaxing. Massage jets can be used more intensively.

The counter-current system: Every day training, early in the morning before your daily task. Relax in the evening and enjoy the tepid summer night. Enjoy the soft massage for your calves or the jet massage which makes your neck feel good.

Leave the pool for your children in the afternoon- no thoughts of boredom.



Classic

XL

Royal



*Classic XL with  
„Royal“ stairs.*





## XL-feeling: Rimini, the „Roman“ that can do more

Actually, „Rimini“ are Roman steps, but different. Between the entrance and the sitting and/or reclining area with many attractions it has a starting block which is used accordingly or plainly to have a shower. The technical equipment is installed under the shower tray. Short distances to the jets ensure maximum performance which you will appreciate in every single attraction.

The FunPak F4 is also integrated (optionally) and gives pleasure, maximum fitness and relaxation.

After a short while you will know the advantages of the „Rimini“.



*„Rimini“ steps are comparable to Roman steps but are additionally equipped with a starting block and shower tray.*



Classic

XL

Rimini



*Classic XL with „Rimini“ stairs and underground roller shutter and wooden (Bangkirai) cover. Alternatively also with natural stone.*

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# Classic **XL** with overflow channel

## The XL-comfort with overflow channels

If you like good hotel swimmingpools, you can confirm that more comfortable swimming-pools than these with overflow channels do not exist: No formation of waves during use. Enjoy easy swimming without feeling constant wave reflection on the walls. Displaced water spills calmly in the overflow channel, to be made available again after filtration. When the pool is not in use the smooth water surface is a feast for the eyes. Water can not be more calming. Especially as indoor pool the new XL with overflow channel is recommendable. Something generous - is simply impossible.



## Classic XL



*Classic XL: Plain without frills.*



## Royal XL







## Rom XL



*Classic XL with „Royal“ stairs: Sitting area, lounge and starting block. The inline roller shutter concealed elegantly below the underwater bench (optionally with air channel massage).*



*Classic XL with „Rom“ stairs: Really elegant. The inline roller shutter concealed elegantly under the underwater bench (optionally with air channel massage).*

# Classic with overflow channel

## Yet a more compact: Classic 370 series with overflow channels

Overflow channels are also available for the models of Classic 370 series. You have the choice - „Royal“ or „Rom“ stairs - a prefabricated swimmingpool which is delivered in one piece, fully insulated, with the overflow channel and inline roller shutter already pre-installed.

Apropos inline: Just see how elegant concealed roller shutters can be used: A bench with air channel massage is an exclusive, additional attraction to your pool.

The roller shutters move elegantly out by pressing a button and cover the water surface in an energy saving manner. This sophisticated system is provided only with prefabricated RivieraPools.



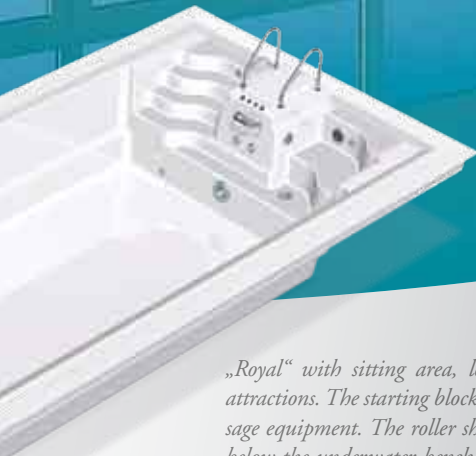
## Classic



*Classic pools - plain and rectangular. A new trend.*



## Rom



*„Royal“ with sitting area, lounge and many attractions. The starting block conceals the massage equipment. The roller shutter is concealed below the underwater bench, which is optionally available with air channel massage.*



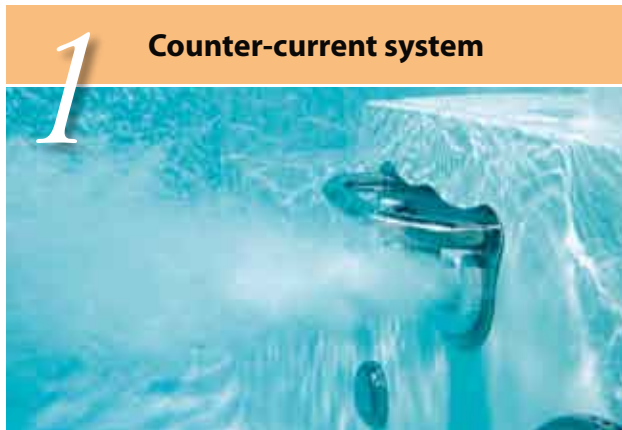
*„Rom“ is always plain and elegant. In any case, the right pool in- and outdoor. The roller shutter is below the underwater bench, which is optionally available with air channel massage.*

# Underwater massage

Fun Pak is the compact jet- and massage system that makes your shallow water area to become an active centre. Strong massage or soft massage – all you like is available. All at the right place, all pre-installed.

Two strong massage jets correctly placed, a current of water for shoulders and neck.

1 Masterjet for a voluminous soft massage and two strong counter-current jets. If desired a floor geyser for feet and calves is possible as well.



The double-jet counter-current system is the heart of your FunPak. Each jet is operated with a separate pump. Each pump can be activated individually. The jets can be rotated and can therefore be regulated in their capacity. By turning the jet, the counter-current system is able to operate other attractions as well.



Two strong air and water jets for the back area. Adjustable in direction and controllable in capacity.



A soft, voluminous water flood washes round the body, tingling like a soft sea breeze.



A strong massage where one needs it, in the shoulder and neck area. Or a soft water play that splashes evocatively in the sun. You determine the intensity by yourself.



## Fun Pak



### **Option: Geyser**

A very special attraction which gives massage to your feet, legs and the entire body.

1

Slow-move-swimming (warm up) approx. 5 minutes.  
Slow swimming and slow walking in water.



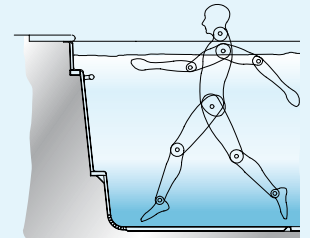
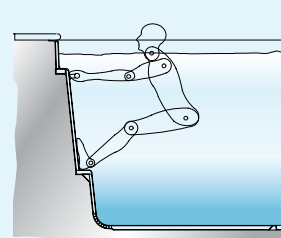
2

Power phase:  
Up to 10 minutes of energetic counter-current swimming.

Sequence of a stretching (D) and strengthening programme (K) for foot and knee

3

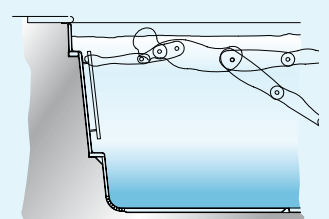
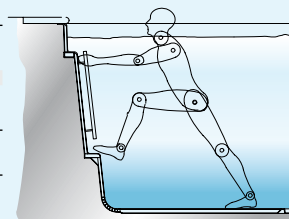
Body part	Exercise	Frequency	Equipment
Foot	D- Calf Stretching in standing position	3 on each side	Bar
	D- Calf Stretching in crouch position	3 on each side	Bar
	K- Kicking	5 on each side	Bar
	K- Treading	3 x 30	Pool side
	K- Jumping	3 x 20	Free
	K- Push down ball	3 x 6	Bar



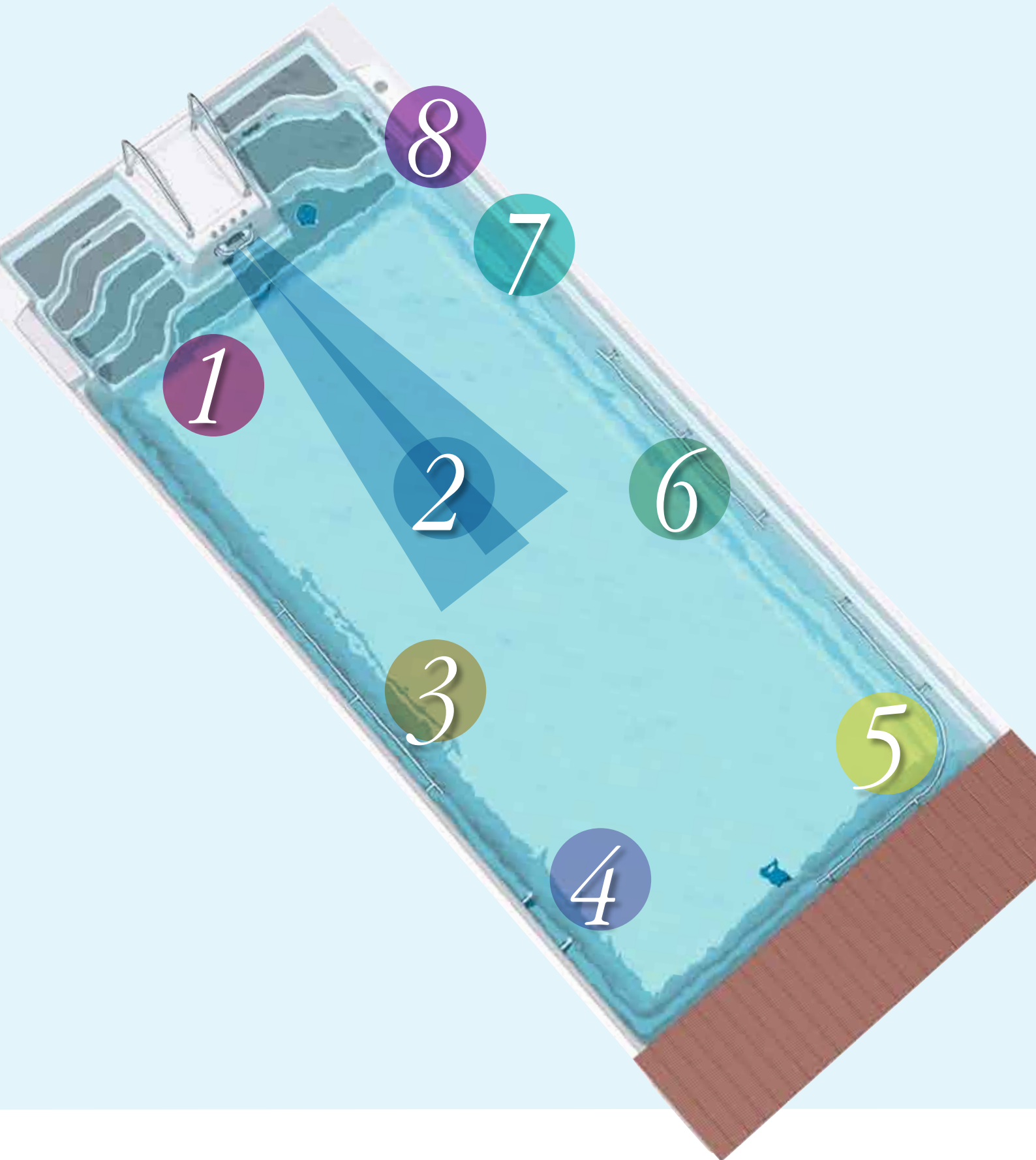
Sequence of a stretching (D) and strengthening programme (K) for the hip

4

Body part	Exercise	Frequency	Equipment
Hip	D- Great lunge	3 x 20 Sek.	Handrail
	D- Straddle	3 x 30 Sek.	Handrail
	K- Crawl	3 x 5	Handrail
	K- Walk like a stork	3 x 5	Free
	K- Crossing	3 x 20	Free



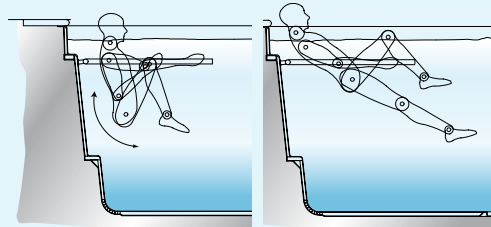
The new AquaFitness:  
more pleasure per m<sup>3</sup>



Sequence of a stretching (D) and strengthening programme (K) for the spine

5

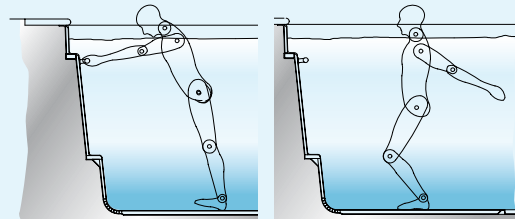
Body part	Exercise	Frequency	Equipment
Spine	D- Stretching Sides	3 x 4	Corner
	D- Curling up	4 x 1	Corner
	K- Lifting	3 x 6	Free
	K- Cycling	60 Sek.	Corner
	K- Kick board under water	3 x 8	Free



Sequence of a stretching (D) and strengthening programme (K) for the shoulder

6

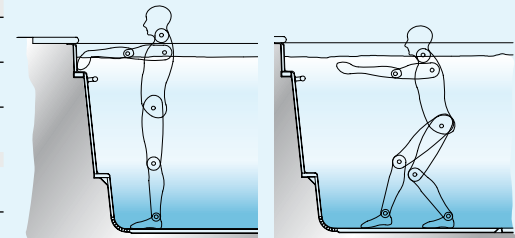
Body part	Exercise	Frequency	Equipment
Shoulder	D- Shoulder blade stretch	4 x 20 Sek.	Free
	D- Rotar cuff stretch	4 x 1	Bar
	K- Push-up	3 x 15	Bar
	K- Bar exercise	3 x 12	Bar
	K- Clapping	3 x 20	Free



Sequence of a stretching (D) and strengthening programme (K) for the arm

7

Body part	Exercise	Frequency	Equipment
Arm	D- Tennis serve stretching	4 x on each side	Free
	D- Bending	4 x on each side	Wall
	D- Stretching	4 x on each side	Free
	K- Move kick board	3 x 20	Kick board
	K- Breast stroke in standing position	3 x 20	Free
	K- Scooping water	3 x 20	Free



8

Relaxation and massage





# Fun & Function

swimming, whirling, being fit –  
more pleasure per m<sup>3</sup>

Here are the actual strengths of your  
RivieraPool:

## **Its functionality:**

- Counter-current systems offer the possibility to swim on the spot. No matter how big the pool is.
- Shallow water zones offer lovely space for relaxing in the sun.
- The Fun Pak: A massage package, which makes the shallow water zone an active centre:  
Two strong massage jets for the back.  
One Masterjet for soft massage.  
One counter-current system for the shoulders and neck.

Two strong counter swimming jets for  
active swimming.

One geyser, the fountain for foot, leg and  
the entire body.

- Aqua Fitness: Your daily water gymnastic with system. Handrails for exercises for foot and knee, grip rails for exercises for hip and arm, supports for training the spinal column.

## **And the clou:**

**The eight-phase fitness concept – All the  
above possibilities perfectly combined.**

# Maritime

On a white surface, the water lets its tender blue colour sparkle in the sun, polished stainless steel and beautiful accessories bring contrast and value. Wooden applications fill out the picture. This is the maritime style that determines the timeless style of the South.



Maritime: Modern, straight, clear colours.

# Modern

Reduced shapes, reduced colours – it should be plain and straight. The white pool brings a uniform blue water surface in perspective. The step disappears nearly invisibly underneath the water level. The stainless steel installation parts fit to the grey stairs and form a unit with the coping stone in granite. Even the roller shutter is invisibly concealed under a cover in granite.



Modern: Reduced, cold tone.

# Mediterranean

The new colour in papyrus extremely striking and extremely easy to maintain. The water shines cool blue. The installation parts made of stainless steel are almost and decently invisible. The terrace around the pool made of sandstone gives it a robust charm of a Southern rocky coastline.



Mediterranean: Rustic, warm tone.

# „South Seas“

Sand and soft beaches are the topic. The pool has a sand coloured surface, which lets the water surface gleam slightly turquoise. The stairs are beige, slightly visible and harmonious in shape with the sandstone on the pool edge. White installation parts and handrails stay discreet.



„South Seas“: Sand, turquoise, warm tone.



White pool, white stairs,



light-blue water



Stainless



White pool, blue stairs



light-blue water



Equipm



Papyrus pool, grey stairs



dark blue water



Stainless



Sand pool, beige stairs



turquoise blue water



Equipm



stainless steel equipment

+



fine wood and mosaic

+



light coping stones



equipment in white

+



grey pool deck

+



dark grey coping stones



stainless steel equipment

+



pool deck: Sand stone

+



Natural beige coping stones



equipment in white

+



pool deck: Sand stone

+



coping stone light

# Correct style and colours

Your swimmingpool is a piece of „furniture“ in the garden. It should fit optimally in the surrounding and considered alone, it should be a feast for the eyes.

Therefore, it is important, not only to determine the pool size, or the shape or the colour. Rather all the elements must be optimally tuned to one another in shape, colour and material.

- The pool and its surface colour
- The colour of the stairs
- Colour the equipment
- The surrounding of the pool
- The handrails

The result is a conclusive design that offers you daily pleasure – also when you simply, only relax on the sunlounger and look at the water...



 **Stone**  
*Selected by nature*



Our partner for natural stone ideas: [www.stone.be](http://www.stone.be)

# Details

## Robust and long-lasting



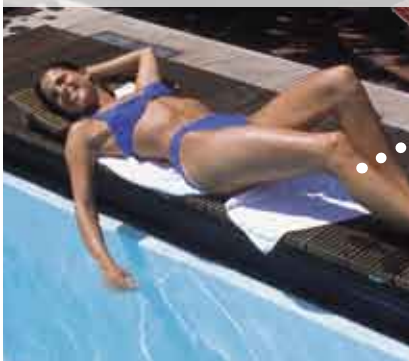
From an automobile, you expect that the manufacturer ponders about safety, low operating costs, particularly energy consumption, durability and above all „pleasure in driving“. After all, it is a series product, into which experience flows from thousands of sold cars and many years of development work.

This is exactly what you can expect from your RivieraPool. Because a RivieraPool is also a series product that has ripened over decades and has been perfected. The result: Chic design, outstanding functionality, robust quality and serviceability from time immemorial.

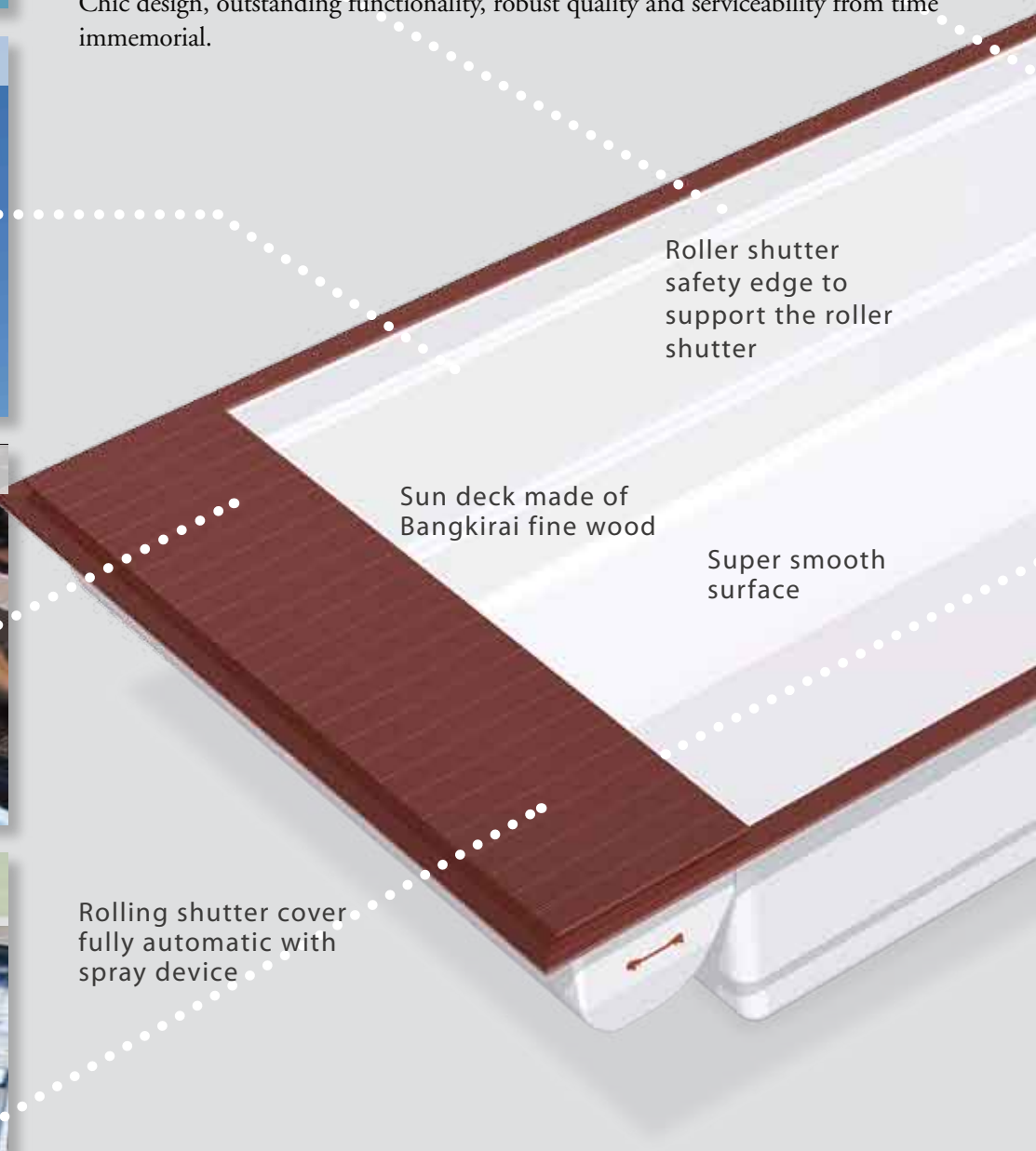
## Quickly built



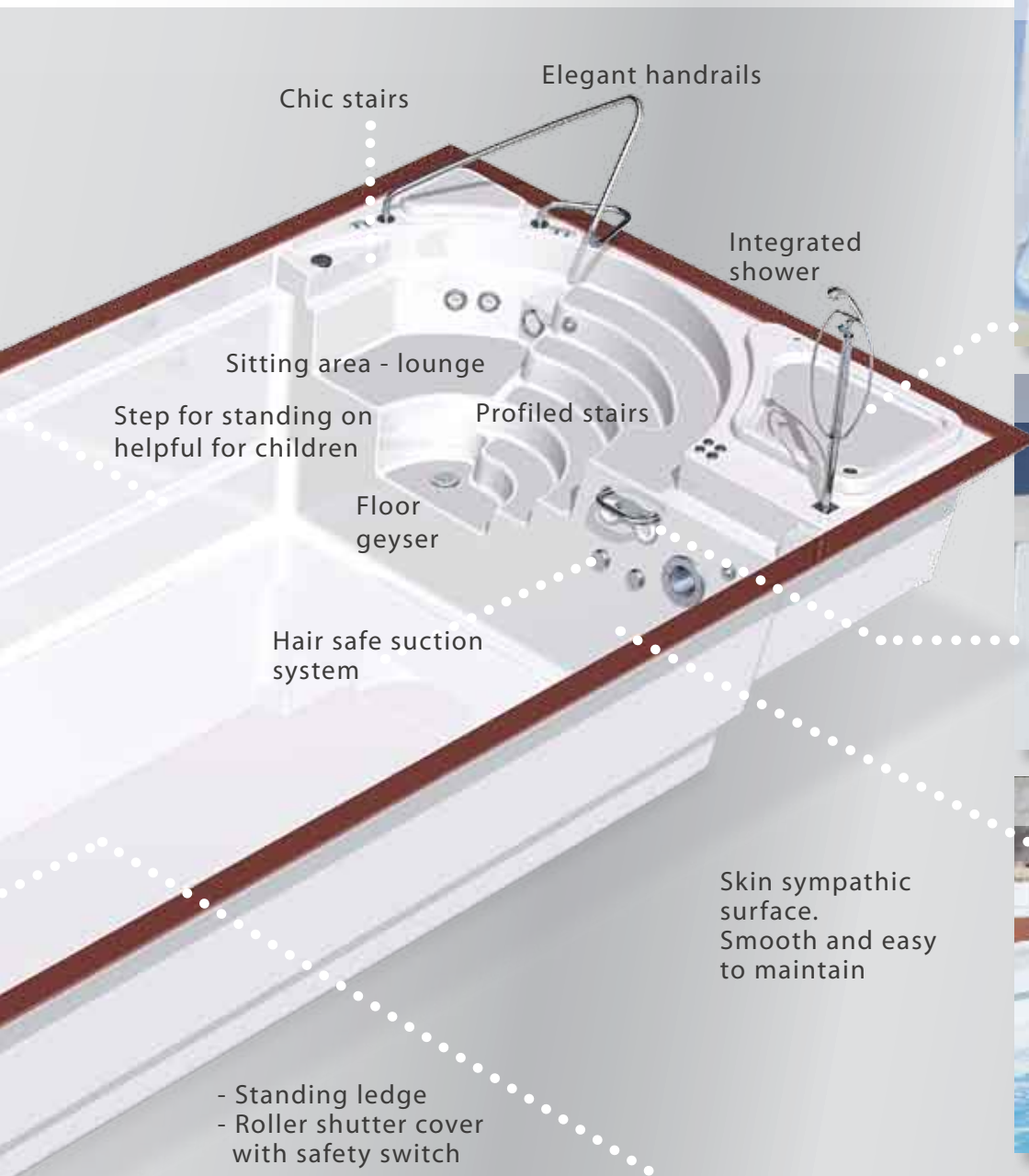
## Chic: Sun deck



## Very clean: Spray device



# Good reasons for a RivieraPool



## Integrated technique



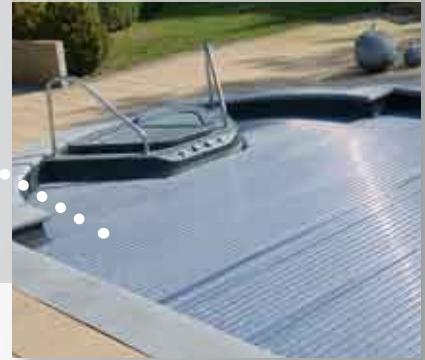
## Sporty: Fun Pak F4



## Easy to maintain



## Economical and safe



## Friendly to children

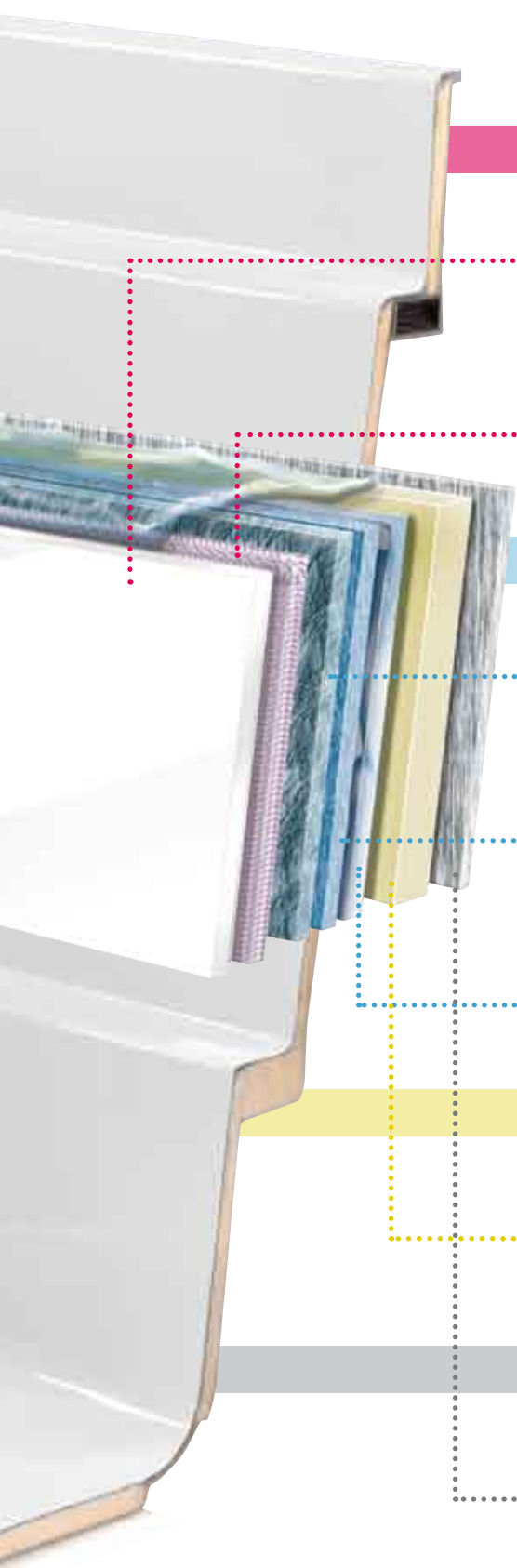


Skin sympathetic surface. Smooth and easy to maintain

Roller shutter cover „Thermosafe“

# The quality

The structure of your RivieraPool is made of seven layers. Each takes over a very special function in order to fulfill special requirements in the swimmingpool. Together they are responsible for the unique characteristics of your RivieraPool.



## Colour resistant, easy to clean, skin symphatic

1

Duracolor 90 HD. The synthetic high-density colour substrate for highly stressed swimmingpool surfaces. TÜV-certified long-term resistance to fading.

2

Fine-cell layer to minimize fibre prints on the high gloss surface. Makes the pool surface smoother.

## No osmosis through epoxy acrylate

3

Robust substrate made of high-strength random vlies mat, chemical resistant fibre glass.

4

Fine fibre glass layer as substrate.

5

Extra coating to guarantee a homogeneous and permanently stable sandwich-structure. All layers are embedded in high resistant epoxy acrylate.

## Insulation saves energy, reduces costs

6

Insulation layer made of polyurethane rigid foam. k-value  $0.3 \text{ W/m}^2 \cdot \text{k}$ . (Example: A window with three glasses =  $0.45 \text{ W/m}^2 \cdot \text{k}$ )

## Stabilisation

7

Backup material as water resistant topcoat as final layer. Integrated rectangular steel reinforcements and a standing ledge for maximum stability.

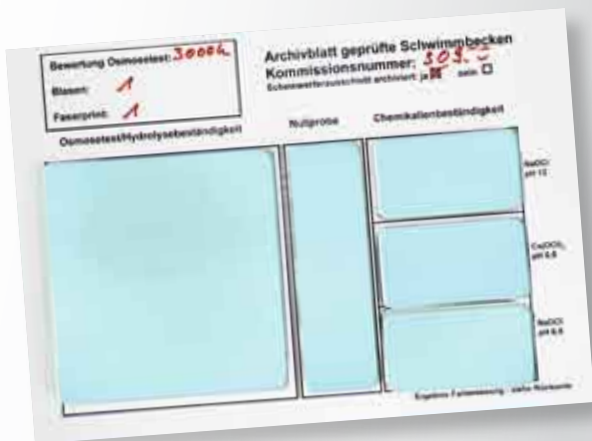


# Good reasons for a RivieraPool

We do everything for the robustness and durability of your RivieraPool – so that even the generation after you can enjoy the pool. To us, this means: Consistent quality management. As an engaged member in the AVK (Arbeitsgemeinschaft verstärkte Kunststoffe), our production engineers together with our raw material suppliers investigate the influences of pool water, treatment agents and the environment on the swimmingpool surfaces. Different disinfection agents, pH-values and pool water temperatures play an important role.



Dieter Morthorst, Dipl.-Ing. (FH)  
for plastic & fibreglass products,  
Quality Manager



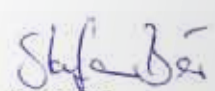
Also mechanical influences through cleaning devices etc. are considered in the process. Material qualities and processing parameters are then defined in view of these requirements. The result is a product that is exactly tuned to the application in swimmingpools. And naturally, the corresponding test methods in which the materials must withstand several magnitudes of practice stress. An in-house quality assurance system guarantees that only the approved raw material quality is used. Furthermore, we test all incoming raw materials in our own factory materials testing laboratory. In particular, all surface materials are tested for their colour-resistance and the glass and acrylate for their durability in hot-water.

and curing records are put in the archives together with original check samples. Even after many years, we can give advice and the experience can consistently flow into the new products. This is the advantage of a series product. Safety through the TÜV sticker on each RivieraPool: Our factory is approved:

„Test result: Based on the inspection conducted in the factory, including the in-house laboratory and the documentation, there is no doubt in certifying the product with the special properties“:

## Long-term resistance to osmosis and fading of coloured surfaces

(Excerpt from conformity evaluation process, Technical Report No: 06/YKG333258 dated 24.03.2006. Certificate Registration No: 78/220/333258).

Hamburg, den 24.03.2006  
  
 Matthias Wimmer  
 Leiter Prüflabor  
  
 Stefan Bär  
 Sachverständiger

A time-lapse allows conclusions to be drawn on durability of the pool even before it is produced. A comprehensive production control guarantees not only that all process steps conform to the nominal values. It is particularly important to us that each individual production step is documented. Production order, material application report, acceptance



# Roller shutter cover „Thermosafe“

## Safety and Energy conservation

Your pool should be well equipped also when not in use: With the roller shutter cover „Thermosafe“ 80% of thermal energy is lost on the water surface and dirt is carried into the water. The Thermosafe cover protects the pool surface fully, offers excellent thermal insulation, minimises moisture evaporation, reduces dirt and offers optimum safety.

When you open it the roller shutter cover disappears in a special shaft. When it is rolled up it stays in filtered water and is disinfected. Dirt is sucked and drained away and cannot contaminate the pool. For large pieces of dirt, a spraying device is provided. Whenever the roller shutter is activated, the surface is sprayed and larger dirt particles are washed into the skim filter. The roller shutter shaft is provided with a stable fibre-glass or fine wood cover. Also, a natural stone cover is possible. The entire equipment is clearly arranged and well accessible. The roller shutter is activated via a key-operated switch and ensures that it always moves into its correct position.

### **Thermosafe:**

- Is heat saving and clean. Due to the opaque cover, algae growth is prevented. The efforts of cleaning are reduced considerably.
- Heat stays in the pool: Through the hollow chambers of the covers, effective insulation is achieved.



Spraying device



...cleans

- Additional heat is won: The solar cover gives solar heat to the water; the heat gained is retained in the pool.

### **Safety:**

The strength of the PVC-profiles and the full-surface support on water gives the roller shutter cover its stability. In connection with a safety edge in the pool wall, optimum safety is achieved. Under load, the roller shutter cover only sinks a few centimetres and lies firmly on the safety edge. You can be sure that a child or a dog at most can get wet feet in case they make a wrong step.



*Classic series with „Rom“ stairs and underground roller shutter with wooden (Bangkirai) cover.*



Sun deck



Elegant optics



Safety



„Underfloor“



„Inline“



„Integra“  
with natural stone cover

Roller shutter  
shaft cover

# Installation and concrete backfilling



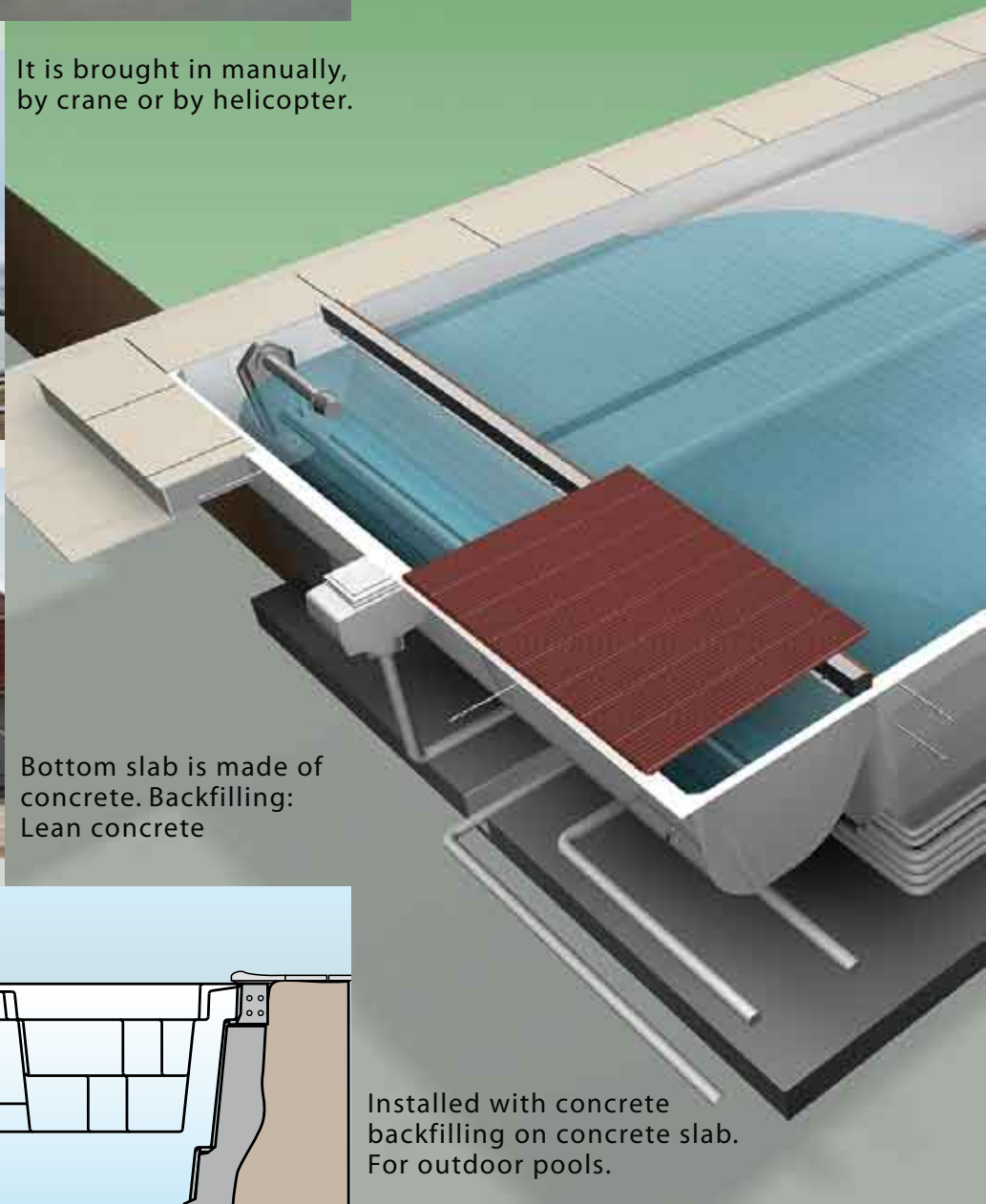
**Delivery on special trucks.**  
**The pool is prefabricated in the factory.**  
Quick and easy installation.  
All parts fit together.



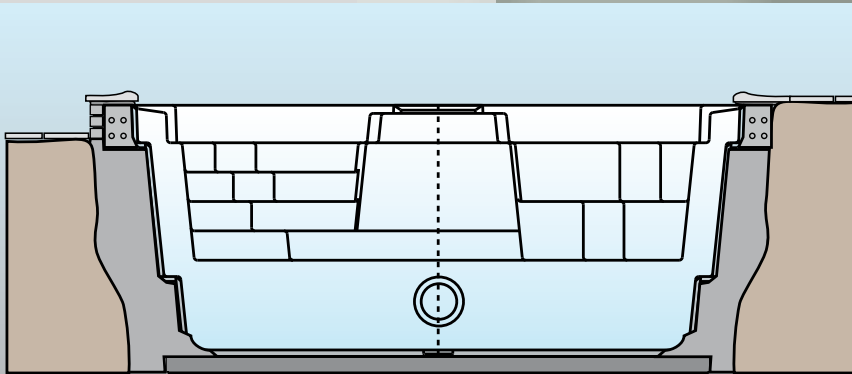
It is brought in manually,  
by crane or by helicopter.



Bottom slab is made of concrete. Backfilling:  
Lean concrete

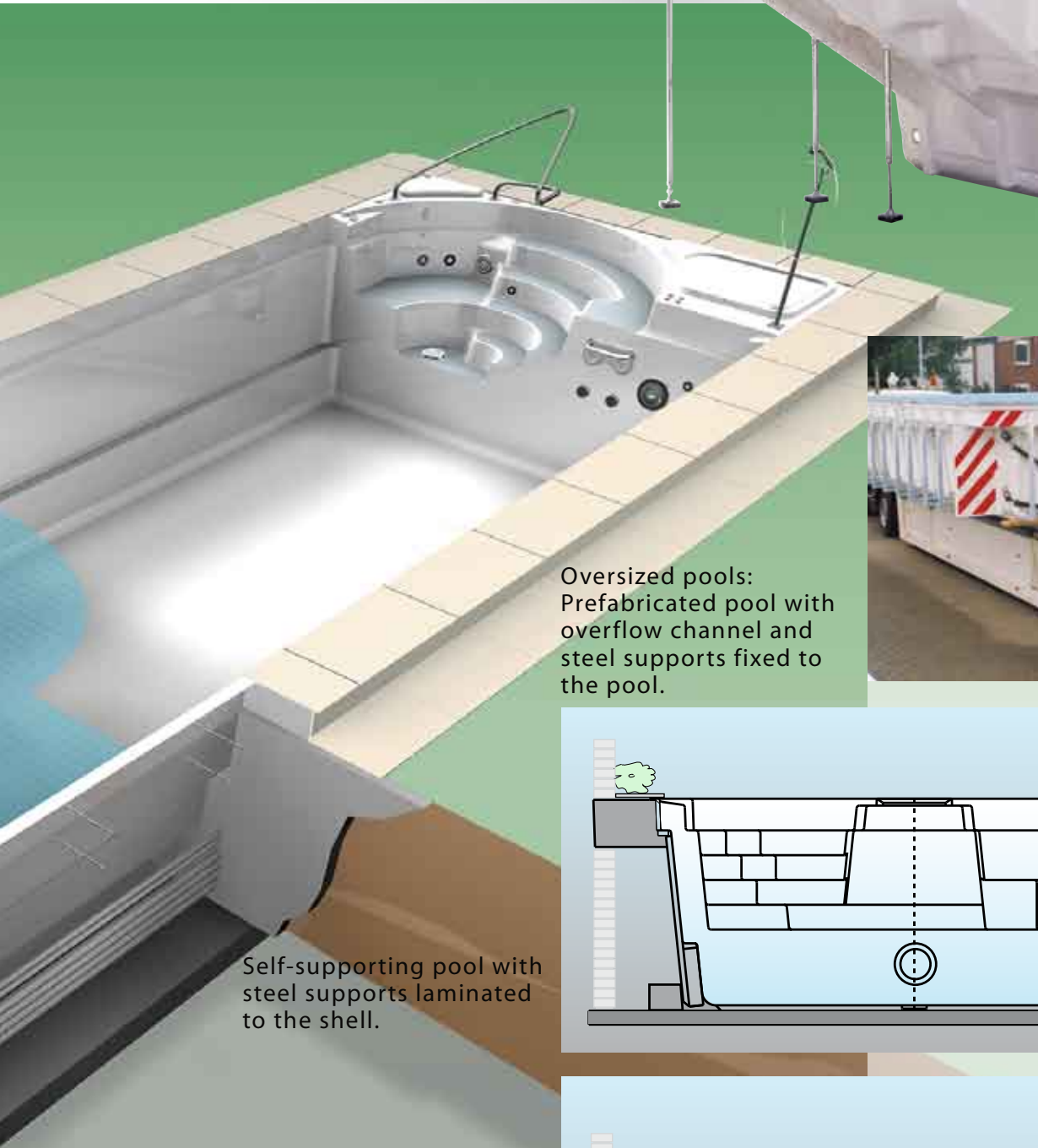


Installed with concrete  
backfilling on concrete slab.  
For outdoor pools.



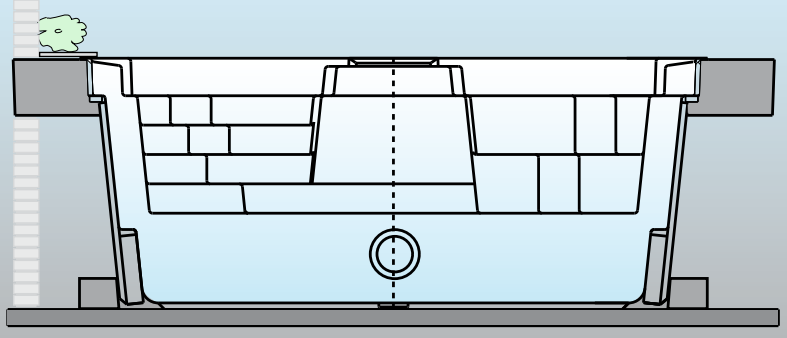
# Installation

Free standing with steel supports

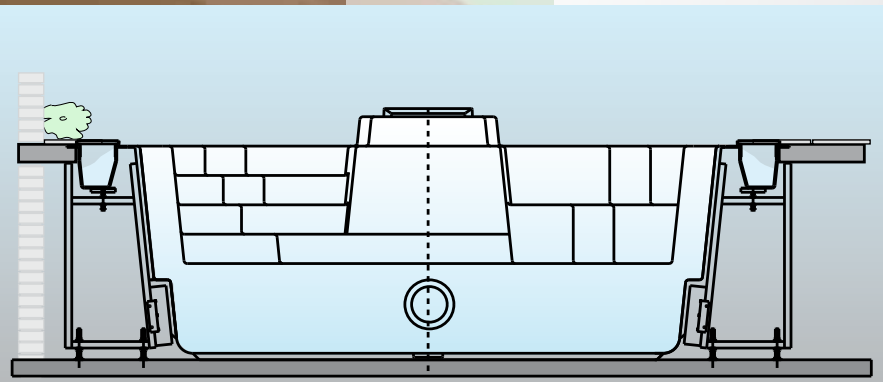


Oversized pools:  
Prefabricated pool with  
overflow channel and  
steel supports fixed to  
the pool.

Self-supporting pool with  
steel supports laminated  
to the shell.



Self-supporting pool  
with overflow channel  
steel supports.



# RivieraPool - a well-known name

Since 1970 we produce swimmingpools

RivieraPool belongs to the leading manufacturers of prefabricated swimmingpools and whirlpools for the private and public sector. Since 1970 we produce prefabricated swimmingpools in our own fibreglass factory, 1978 whirlpools were added to the programme.

RivieraPools are found in many private pool gardens, indoor pools and in hotels all over Europe. Swimming comfort, solid quality and chic design has always been the Riviera policy.

As family business, we produce pools in our own production factory at our headquarters in Germany. We have a second factory in Trnava (Slovakia) and a large warehouse in Rossau near Dresden.

A close partnership with our specialist dealers ensures that an effective on-site service is at your disposal always.



*The first RivieraPool transporter. This Hano-mag F25 always managed to deliver pools from Northern Germany to Switzerland and Austria: En route to satisfied customers.*



1970

*The first swimmingpools were produced in 1970. Insulation was already then a trademark of RivieraPools.*



*One of the first dealers conferences: Till today, nothing has changed in the good contact with specialist firms in the sector. RivieraPool is the longest-term German manufacturer. In the picture: Founder Gisela & Josef Rengers.*



1998

*Company CEO Gisela Rengers at the Interbad. RivieraPool is represented at the leading specialist trade fairs such as Aquanale and at other international fairs.*

*Below: The new RivieraPool building for production and warehousing.*



D-49744 Geeste

2003



D-49744 Geeste



D-09661 Rossau



Pools.Info

Detailed overview and testing of the products:  
[www.pools.info](http://www.pools.info)

**Customers service:**

You just make an appointment with your dealer and he will be pleased to give a fully detailed advice regarding your swimming-pool or whirlpool here in our premises. He has been trained by RivieraPool. He will give you all the information from A to Z. You will find RivieraPools in one of the many specialist exhibitions all over Europe. Or visit our „pools.info“ - one of the greatest exhibitions in Europe. Here you will find many exhibitors with interesting products around your pool. A stroll through the exhibition venue is advisable and incites a lot. We are located directly on the A31 between the Ruhr district and North Sea.

**The delivery:**

The delivery of your RivieraPools takes place either directly from the factory or from the dealer's warehouse. In any case, you will be informed about the delivery date. During the delivery, the specialist dealer is on the site, to take care of the installation process and to advise you exactly

on all the functions of your pool and water treatment.

**The service:**

Your specialist dealer is at disposal again, as local partner and takes care of all your wishes. Rapid spare parts service and a technical hotline to the factory are obvious. Each pool has its own registered number. Each spare part can also be identified after years and be reordered.

Thus, you are always one-step a head – and need not go swimming with a compromise...

Have a nice time.  
See you soon...

2007



*Top:  
The new exhibition „pools.info“.  
An exhibition with over 1700 qm.  
Interested people and dealers are,  
invited for a visit.*

*Below:  
Europe's largest indoor exhibition:  
Just search for everything in one  
area: From the ceiling to the floor –  
1001 ideas. Heartly welcome!*



SK - 91701 Trnava

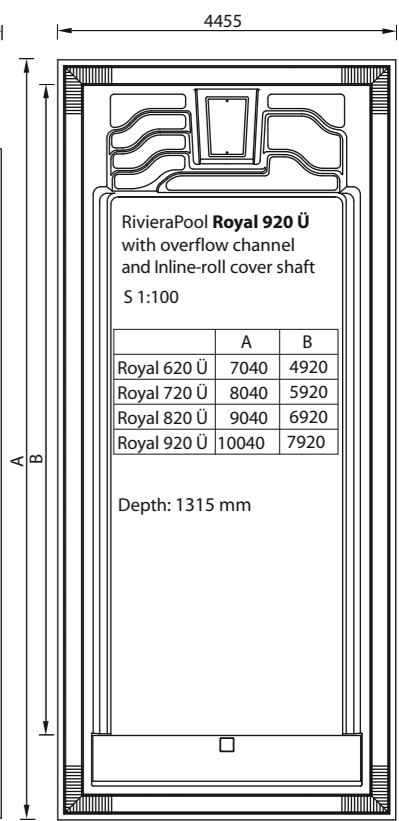
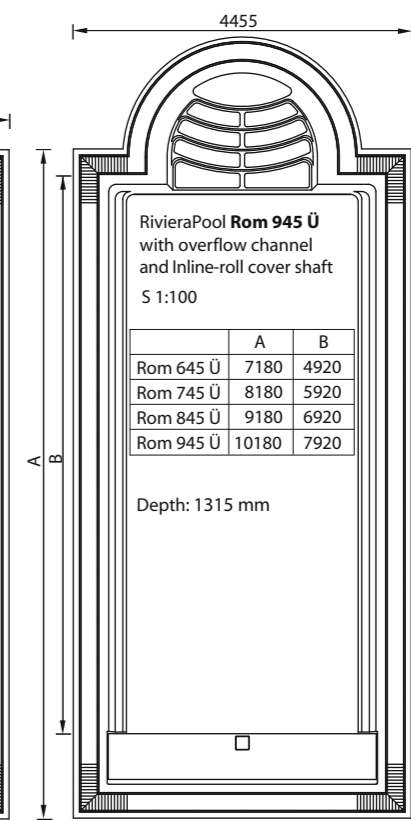
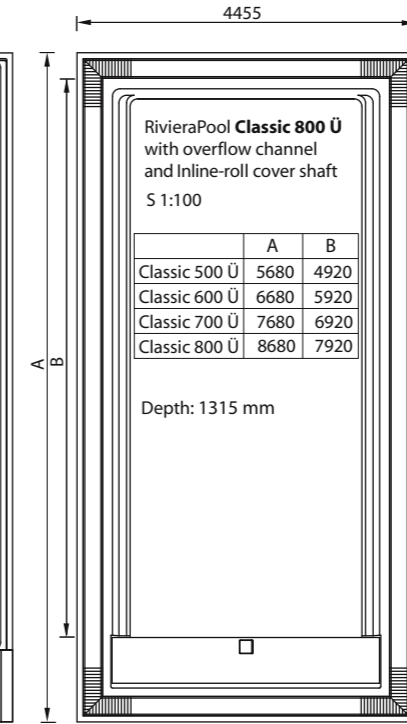
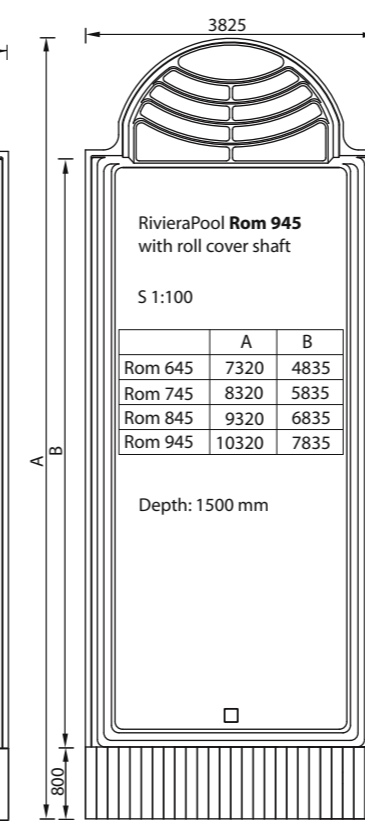
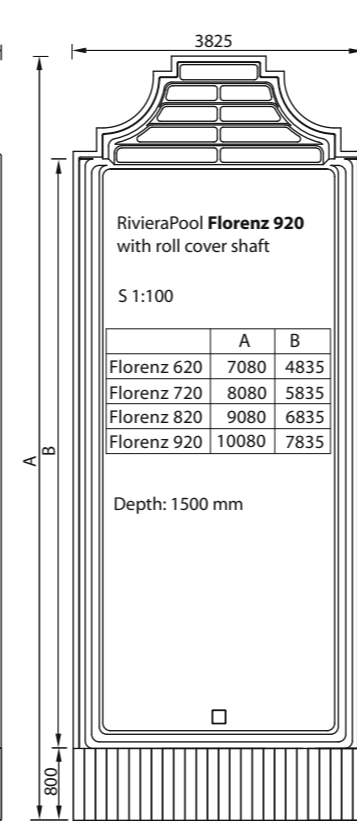
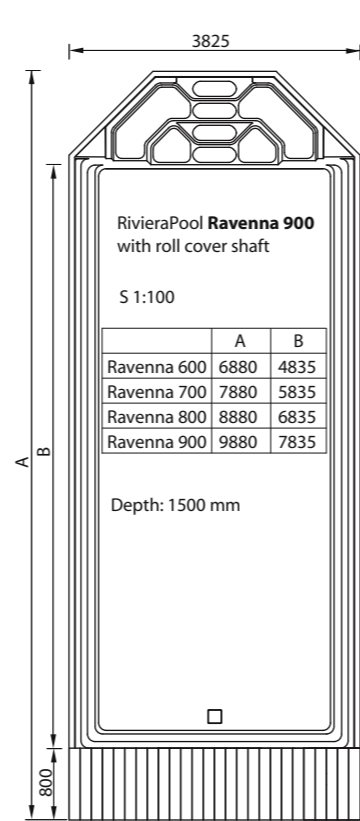
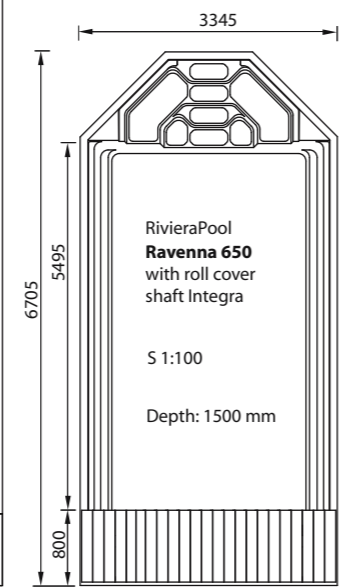
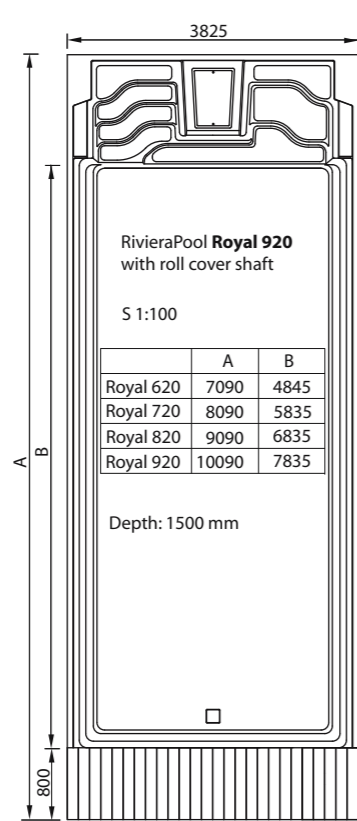
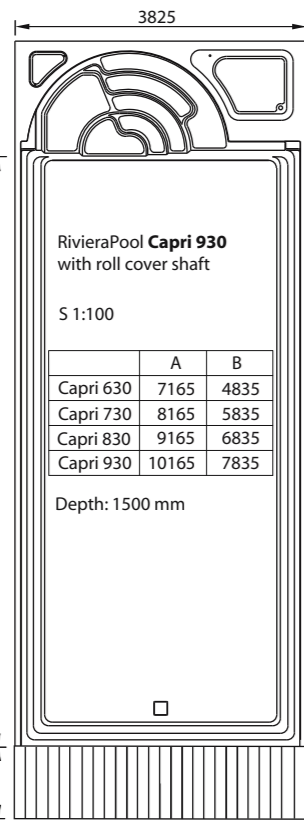
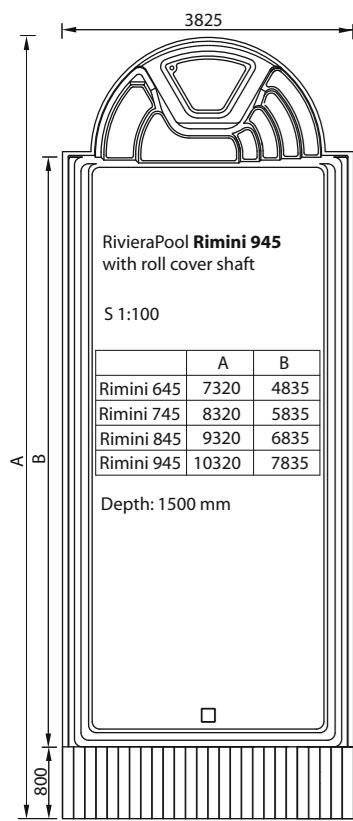
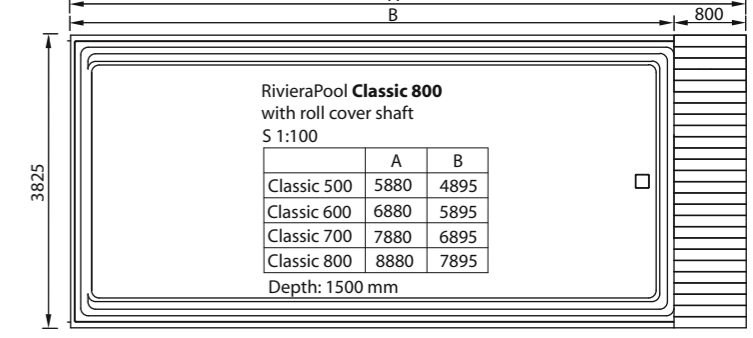
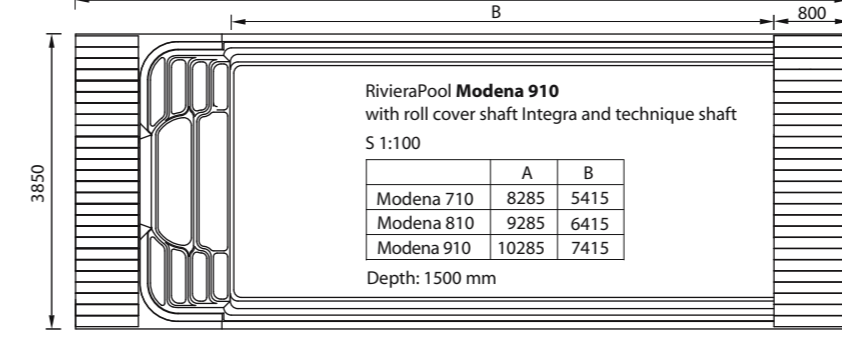
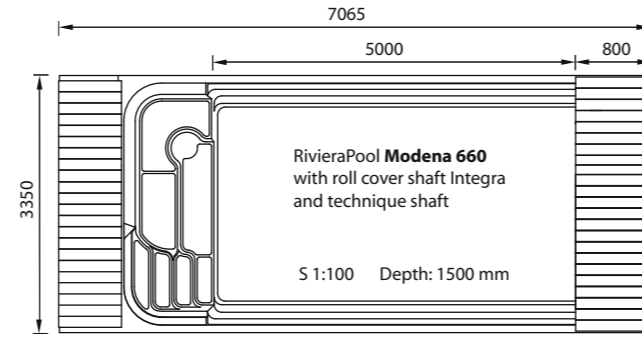
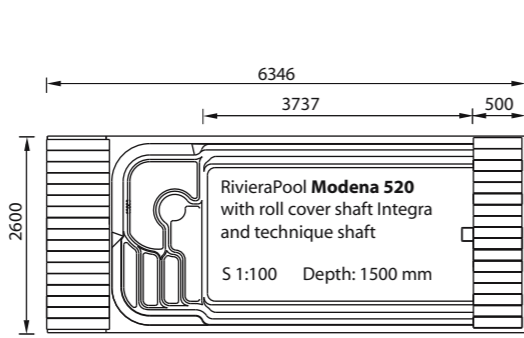
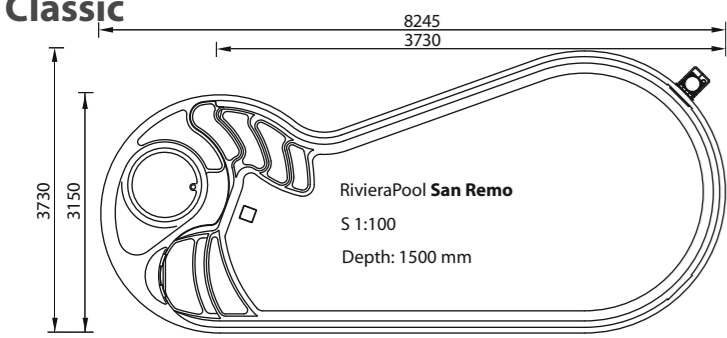


SK - 91701 Trnava

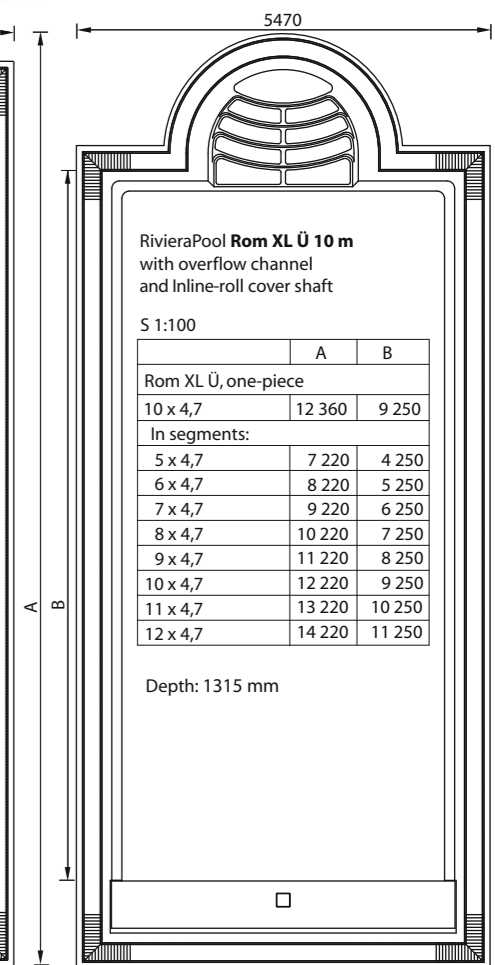
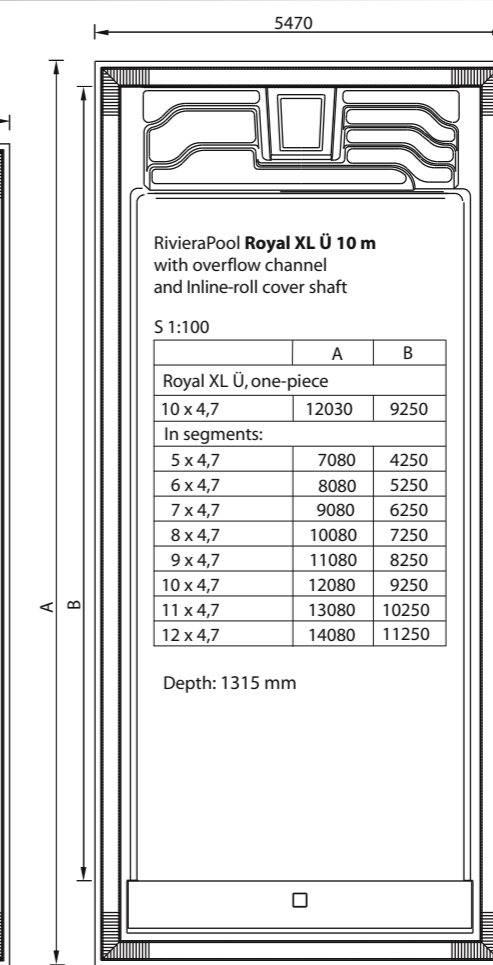
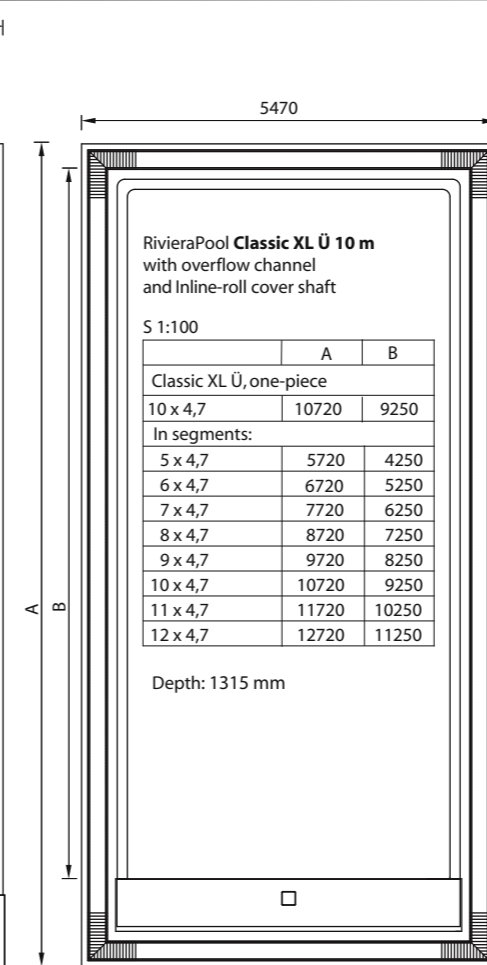
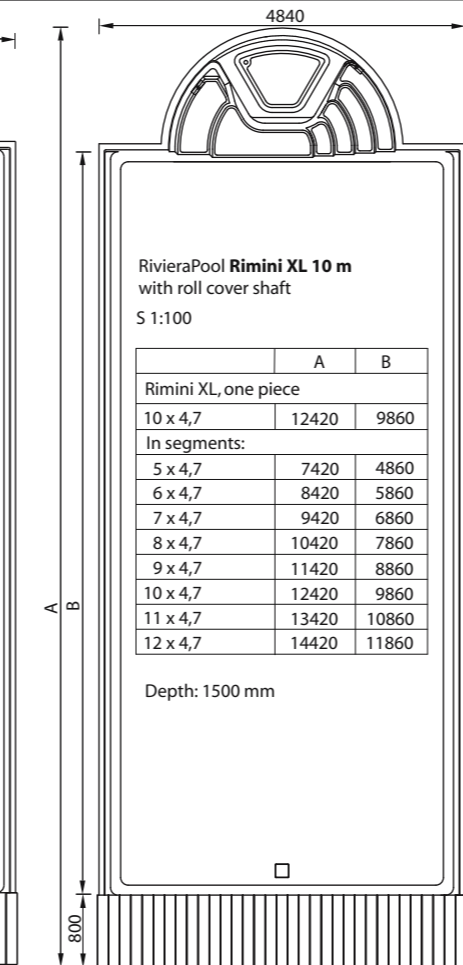
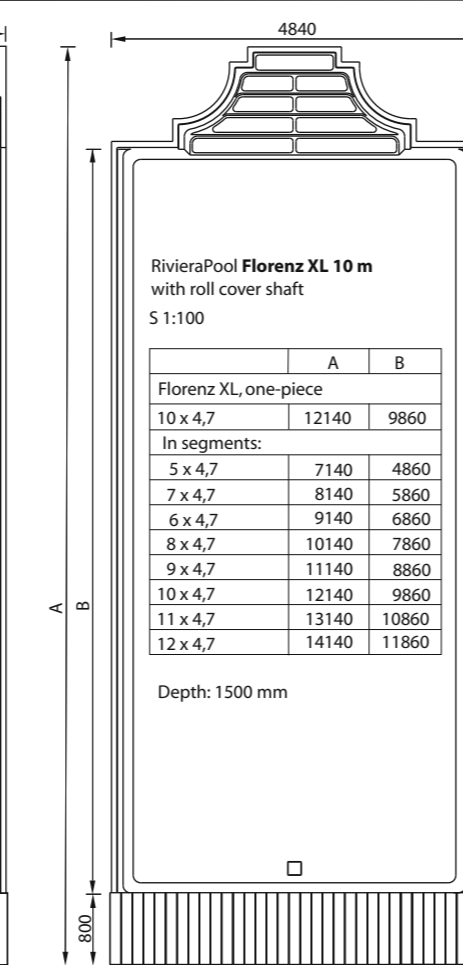
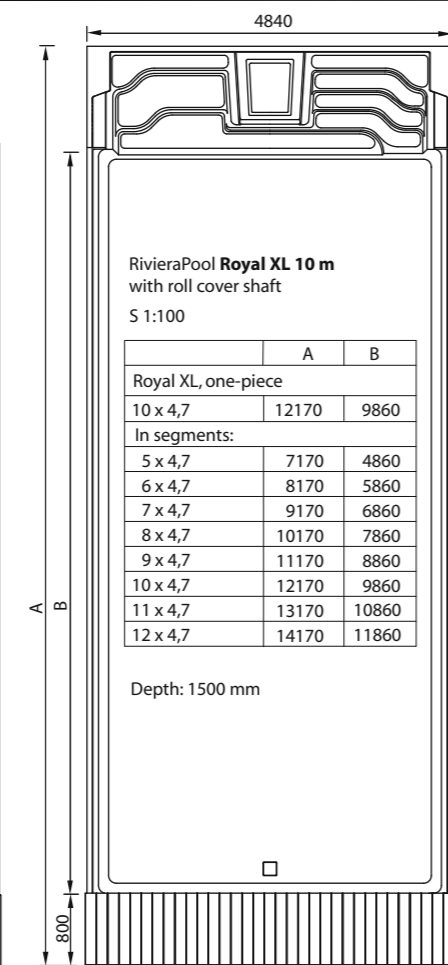
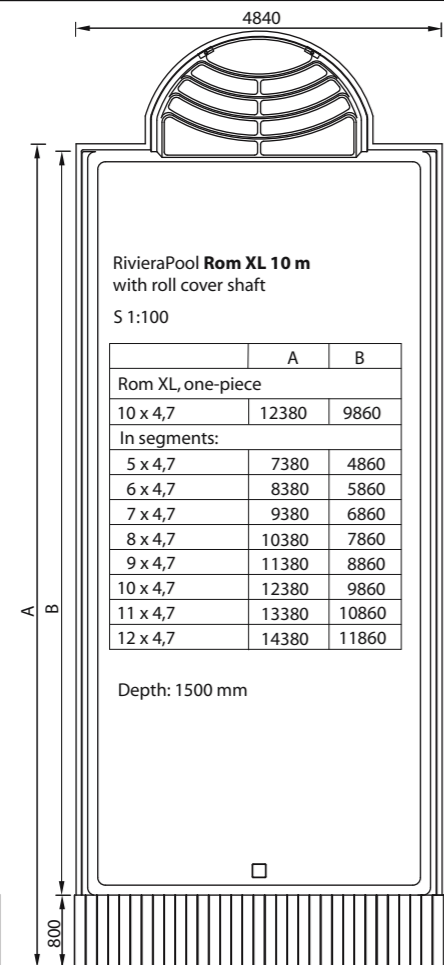
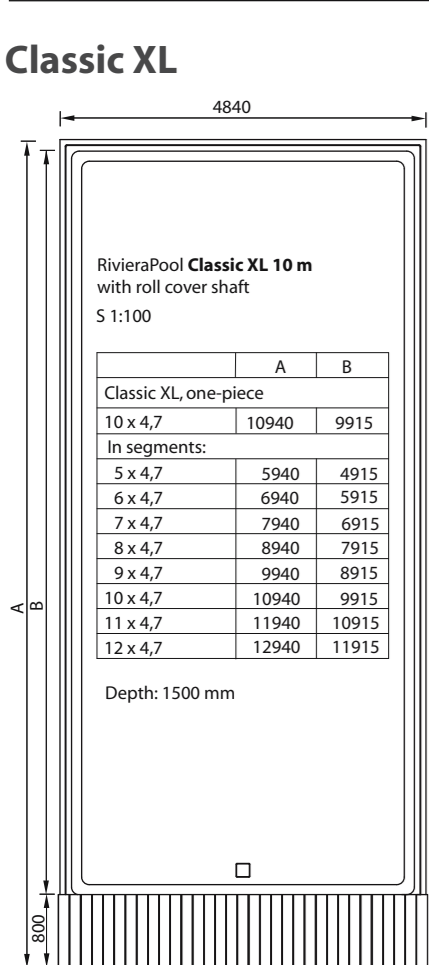
*One of our production halls in SK-Trnava.  
Supplier components are manufactured here.  
From here we supply to the East European  
markets.*

[www.pools.info](http://www.pools.info)

# Classic



# Classic XL





All about prefabricated swimmingpools and whirlpools...



life or @ internet [www.pools.info](http://www.pools.info)



**RivieraPool®**

One of the leading  
German manufacturers  
of prefabricated swimming-  
pools, pool equipment  
and whirlpools.  
Member in the BSW.

